



# Vinilsol 10

## Description

VINILSOL 10 is a solvent borne primer for PVC pressure sensitive tapes. It consist of a balanced rubber and resin formulation designed to achieve very good adhesion between PVC film (rigid/plasticized) and rubber based adhesives.

closed to prevent solvent evaporation.

Use within 12 months from production date (unopened and in the original packaging).

## Technical Specifications

Method of analysis	MU	Standard
1. Total Solids	%	10±1
3. Brookfield Viscosity 25°C	mPa.s	50 - 200 <sup>(1)</sup>
Solvents		toluene / MEK

<sup>(1)</sup> No 1 RV; 50 RPM

## Handling

VINILSOL 10 must be well stirred before usage. Coat approx. 10 - 12 g wet/sqm of VINILSOL 10, by Mayer-bar or reverse roll or rotogravure. Before coating, a crosslinker must be added to the product: add 1 to 1.5 pp of a suitable isocyanate to 100 parts of VINILSOL 10, suggested crosslinker are our CURING AGENT RF/AEDE or CURING AGENT D. Pot-life will be reduced, as crosslinking mechanism starts immediatly after the addition of isocyanate.

## Packaging

The product is supplied in iron drums (170 kg).

## Storing

Store in a fresh and ventilated area, far from direct sunlight and heat sources. Keep containers well