



# Blendex S 24/20 M1

Use within 12 months from production date (unopened and in the original packaging).

## Description

BLENDEX S 24/ 20 M1 is a MEK solution of a thermoplastic polyurethane. After drying, the film is matt.

## Application

BLENDEX S 24/ 20 M1 is used as soft heat sealable adhesive for lamination of various products, like PU, PVC, TR, leather, synthetic leather and fabrics.

## Technical Specifications

Method of analysis	MU	Standard
1. Total Solids	%	22±1.50
3. Brookfield Viscosity 25°C	mPa.s	6,000 - 12,000 <sup>(1)</sup>
95. Heat Sealability Solvents	°C	70 MEK

<sup>(1)</sup> N. 5 RV; 20 RPM

## Handling

Reactivation temperature: over 70°C.  
After reactivation, the product has good adhesive properties for a quite long time. (open time: long).

## Packaging

The product is supplied in iron drums (170 kg).

## Storing

Stir well before use. Keep containers well closed to prevent solvent evaporation. Store at temperatures between + 5 and + 30°C, far from heat sources and direct sunlight.