



## Release W 40 S2

### Description

RELEASE W 40 S2 is a water-based release agent based on synthetic polymers.

### Application

RELEASE W 40 S2 is designed as a release agent for porous substrates (Kraft paper, masking papers, non-wovens, fabrics), in contact with hot-melt and natural rubber adhesives.

### Technical Specifications

Method of analysis	MU	Standard
1. Total Solids	%	40±1
3. Brookfield Viscosity 25°C	mPa.s	500 - 1,500 <sup>(1)</sup>
8. pH Solvents	pH	8 - 9 water

<sup>(1)</sup> N. 2 RV; 20 RPM

### Packaging

The product is supplied in iron drums (200 kg); IBC containers (1000 kg).

### Storing

Despite a good freeze-thaw stability, keep material preferably at temperatures between +5°C and +40°C. Avoid storing in direct sunlight.

When stored for over one month it is necessary to stir the product for 10 - 15 minutes before use.

Use within 9 months from production date (unopened and in the original packaging).

### Handling

Quantity to apply depends on substrate porosity, normally from 1 to 3 grams dry/sqm. Coating technologies: Meyer bar, reverse roll, roto-gravure, air knife.

Product can be thickened with acrylic thickeners, or diluted.

We recommend to dry the coating, by heating for a few seconds at 150°C, so that after crosslinking it achieves the highest properties of releasing and hydrophobicity. However, results are still good (although inferior) even at lower temperatures. Ageing properties are excellent.