



## Additive ST 2X

### Description

ADDITIVE ST 2X is a xylene solution additive to be added to inks before printing PP acrylic tapes or special easy- printable hot-melt and solvent borne PSA tapes.

### Application

ADDITIVE ST 2X must be added to COLOR INKS PP PAMC or similar polyamidic inks for PP, in the following quantities:  
50 w/w of COLOR INK PP PAMC  
50 w/w of ADDITIVE ST2 X

The product must be perfectly liquid and homogeneous. It can be used also with COLOR INK PP PAM + ADD to increase the protection of the printed area from the adhesive in case of ink transfer. In this situation add 5-10% to the inks.

### Technical Specifications

| Method of analysis       | MU | Standard       |
|--------------------------|----|----------------|
| 1. Total Solids Solvents | %  | 12±0.50 xylene |

### Handling

In case of partial or total solidification, store the product in a heated place (25-35°C) and stir it for 2-3 minutes before use. The product will return fluid. If it becomes hazy or cloudy, you can revert it to transparency by warming it at 25-35°C, while gently stirring.

Use all safety devices indicated in Material Safety Data Sheet.

### Packaging

The product is supplied in iron drums (50 kg).

### Storing

ADDITIVE ST 2X must be stored at a temperature not below 18°C to prevent from freezing. Keep containers well sealed and store far from heat sources.

Use within 12 months from production date (unopened and in the original packaging).