



# Primer Unisol 20

## Description

PRIMER UNISOL 20 is a high concentration solvent based primer based on special elastomers and resins.

## Application

PRIMER UNISOL 20 is designed to improve anchorage of natural rubber adhesives on PET, PE and PP.

## Storing

The product must be stored at temperatures lower than +40°C. Keep away from direct sunlight. Keep containers tightly closed to prevent solvent evaporation.

Use within 12 months from production date (unopened and in the original packaging).

## Technical Specifications

Method of analysis	MU	Standard
1. Total Solids	%	20±1
3. Brookfield Viscosity 25°C	mPa.s	5,000 - 10,000 <sup>(1)</sup>
Solvents		toluene / ethylacetate

<sup>(1)</sup> N. 5 RV; 20 RPM

## Handling

The product must be diluted with toluene to a TS value of 10% and well stirred.

PRIMER UNISOL 20 must be cured with polyisocyanate before application: mix 100 w/w of PRIMER UNISOL (diluted at 10%) with 0,7 - 1 w/w of CURING AGENT D and coat with approx 5-8 g wet/sqm by reverse roll/gravure/Meyer bar. Pot life is reduced, as crosslinking starts immediately after the addition of isocyanate.

## Packaging

The product is supplied in iron drums (180 kg).