



Tackmelt A46 M

Description

TACKMELT A 46 M is a hot-melt adhesive, based on SIS synthetic rubber and synthetic rubber. It contains special antioxidants to guarantee a good ageing resistance. TACKMELT A 46 M has very high tack and adhesion, with a good cohesion.

Application

The product can be used for the production of labels, double-sided tapes,...

Technical Specifications

Method of analysis	MU	Standard
4. Softening Point, Ring & Ball	°C	80 - 88
15. Appearance		amber
106 Viscosity at 150 °C	mPa.s	12,000 - 16,000 ⁽¹⁾
107: Viscosity at 160 °C	mPa.s	9,000 - 12,000 ⁽¹⁾
108. Viscosity at 170°C	mPa.s	Conforming ⁽¹⁾
109. Viscosity at 180°C	mPa.s	6,500 - 8,500 ⁽¹⁾
110. Viscosity at 185 °C	mPa.s	3,000 - 7,000 ⁽¹⁾
⁽¹⁾ Brookfield viscometer, No 27 RV		

Handling

TACKMELT A 46 M must be heated at 150-170°C with a suitable heating tool and kept at a set stable temperature during all the usage time (temperature changes cause a variation of the viscosity and, consequently, of the processing condition).

The best coating system is slot-die coating.

The product has been designed to resist to high temperature, but it is preferable to avoid thermal shocks.

Packaging

TACKMELT A 46 M is supplied in 4 kg blocks packed in carton boxes of 16 Kg or in drums.

Storing

Keep the product at temperatures between +5 and +35°C. Avoid contact with dust, liquids,...
Shelf life is 1 year.

Use within 12 months from production date (unopened and in the original packaging).

Film properties

Method of analysis	MU	Standard
11. Peel Adhesion on Steel	g/in	2,000 - 2,500
17. Rolling Ball Tack	cm	1 - 4

Average values; coating of adhesive diluted in toluene (60%);
22±2 g/m² of dry adhesive on PET film 23 µm