





### **Tacksol SM 3**

#### **Description**

TACKSOL SM 3 is a solventborne pressure sensitive adhesive, based on natural rubber and special synthetic resins as tackifiers.

# **Application**

TACKSOL SM 3 has been designed to be used for the production of single or double-sided adhesive foams.

## **Technical Specifications**

| Method of analysis   | MU         | Standard   |
|--|------------|--|
| 1. Total Solids<br>3. Brookfield Viscosity<br>25°C<br>Solvents | %<br>mPa.s | 32±2<br>15,000 - 30,000 <sup>(1)</sup><br>hexane |
| <sup>(1)</sup> No 5 RV; 10 RPM                                 |            |  |

## Film properties

| Method of analysis            | MU   | Standard |
|-------------------------------|------|----------|
| 10. Peel Adhesion on<br>Steel | N/in | 13       |
| 22. Static Shear              | h    | > 100    |
| 125. Loop Tack                | N    | 15       |

Average values;  $22\pm2$  g/m² of dry adhesive on PET film 36  $\mu m$ 

# **Handling**

The product must be coated as it is, by standard coating systems.

### **Packaging**

The product is supplied in iron drums (145 kg).

## **Storing**

Product must be stored at temperatures between +5°C and +30°C, in closed containers. Keep away from direct sunlight and ignition sources.

Use within 12 months from production date (unopened and in the original packaging).