



# Release W 40 S

## OBSOLETE

### Description

RELEASE W 40 S is a water-based release agent based on synthetic SBR polymers added with releasing agents.

### Application

RELEASE W 40 S has been designed as a release agent for porous substrates, like Kraft paper, Masking papers, non wovens, fabrics, which are supposed to be in contact with hot-melt and solvent adhesives.

### Technical Specifications

Method of analysis	MU	Standard
Solvents		water
1. Total Solids	%	
RELEASE W 40 S		40±1
3. Brookfield Viscosity 25°C	mPa.s	
RELEASE W 40 S		1,000 - 3,000 <sup>(1)</sup>
8. pH	pH	
RELEASE W 40 S		8 - 10

<sup>(1)</sup> No 3 RV; 20 RPM

### Handling

Quantity to apply depends on substrate porosity: from 2 to 4 g dry/sqm (on coated paper we suggest 3 g dry/sqm). Methods: Meyer bar, Reverse Roll, Roto gravure, Air knife.

It can be either thickened (acrylic thickeners) or diluted.

It is advised to heat the product for a few seconds at 150°C in order to achieve the highest properties of releasing. However results are good (but inferior)

also at lower temperatures. Ageing properties are excellent.

### Storing

Keep material at temperatures between +5°C and +40°C, avoid direct sunlight

When stored for over one month it is necessary to stir product for 10 - 15 minutes before use.

### Notes

Viscosity can be increased, according to the adapted coating system..