



## Primer EPA-SOL DRY

### Description

PRIMER EPA-SOL DRY is a 100% solid polymer formulation. When in solution it is a very efficient primer designed for coating on corona-treated polypropylene film, before the application of natural rubber adhesives.

### Application

PRIMER EPA-SOL DRY can be easily dissolved in a mixer by the addition of toluene/hexane. Prepare a 10% concentration solution.  
Coat approx. 3 - 6 g (wet)/sqm of this 10% solution by reverse roll or Meyer-bar.

### Technical Specifications

Method of analysis	MU	Standard
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1. Total Solids	%	99±1
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### Handling

Stir well the 10% solution before application.  
We suggest to cross-link the primer with isocyanate to improve cohesion and anchorage of the adhesive tape. CURING AGENT RF/AEDE, CURING AGENT D or CURING AGENT CH (Ichemco) should be added, remembering that the pot-life of the primer will be reduced, as the crosslinking mechanisms starts immediately after the addition of the isocyanate.  
Ratio between isocyanate and PRIMER EPA-SOL (10% solution): 0.5 -1.5 %.

### Packaging

The product is supplied in fibre drums (50 kg).

### Storing

Product must be stored in a cool and dry place.  
Protect from dust and humidity.

Use within 24 months from production date (unopened and in the original packaging).

### Notes

Please note that Ichemco can offer also PRIMER EPA-SOL 10, a ready to use 10% solution.