



Primer EPA-SOL 10

Description

PRIMER EPA-SOL 10 is a solvent borne primer designed to improve anchorage of natural rubber based adhesives on corona-treated PP films.

Application

Suggested coating weight: approx. 3 - 5 g (wet)/sqm by reverse roll or Meyer-bar.

Technical Specifications

Method of analysis	MU	Standard
1. Total Solids	%	10±1
3. Brookfield Viscosity 25°C	mPa.s	10 - 100 ⁽¹⁾
Solvents		toluene

⁽¹⁾ No 1 RV; 100 RPM

Storing

Product must be stored in a dry place.

Use within 12 months from production date (unopened and in the original packaging).

Notes

Please note that Ichemco can offer also a dry version (without solvents, 100% of active matter), which can be easily dissolved in toluene/hexane (PRIMER EPA SOL DRY).

Handling

Stir well before application.

To obtain a good anchorage and to cross-link the adhesive, we suggest to cure with isocyanate. CURING AGENT RF/AEDE, CURING AGENT D or CURING AGENT CH (Ichemco) should be added, remembering that the pot-life of the primer will be reduced, as the crosslinking mechanism starts immediately after the addition of isocyanate. Ratio between isocyanate and PRIMER EPA-SOL (10% solution): 0.5 -1.5 %.

Packaging

The product is supplied in iron drums (180 kg).