





# **Additive ST2/14 ECO**

### **Description**

ADDITIVE ST2/14 ECO is manufactured using only aliphatic solvents. The product is designed to be added to inks before printing PP acrylic, easy printable hot-melt and easy printable solvent borne PSA tapes. The product ADDITIVE ST2/14 ECO ensures ink anchorage and, at the same time, an easy unwinding of the adhesive tapes.

#### **Technical Specifications**

Method of analysis	MU	Standard
1. Total Solids Solvents	%	14±1 octane / isopropyl alcohol

# **Handling**

ADDITIVE ST2/14 ECO must be added to COLOR INKS PP PAMC or similar polyamidic inks for PP, in the following quantities:

55 pp of COLOR INK PP PAMC 45 pp of ADDITIVE ST2/14 ECO

The amount of ADDITIVE ST2/14 ECO must be calibrated depending upon the pigment.

Before using ADDITIVE ST2/14 ECO ensure that the product is fluid and homogeneous. In case of partial or total solidification, store the product in a heated place (25-30 °C) and stir till complete homogeneity.

Even the system ink-additive must be completely liquid and homogeneous. We recommend a working temperature of 25-30°C.

# **Packaging**

The product is supplied in iron drums (40 kg).

#### **Storing**

If stored at temperatures lower than 18°C, ADDITIVE ST2/14 ECO becomes solid. This effect is reversible: it is enough to heat and stir the product to reverse this phenomena.

Use within 12 months from production date (unopened and in the original packaging).