



# Solacril 715

## OBSOLETE

### Description

SOLACRIL 715 p.s.a. is a self-reacting acrylic solution polymer and a self-crosslinking acrylic pressure sensitive adhesive.

### Application

SOLACRIL 715 is suitable for industrial pressure sensitive adhesives tapes and decals. Product displays good quick stick, peel adhesion, very good shear adhesion and colour stability. It is soluble in ketones, esters, aromatic and aliphatic hydrocarbons.

### Technical Specifications

Method of analysis	MU	Standard
Solvents		ethylacetate
1. Total Solids	%	
SOLACRIL 715		45±2
3. Brookfield Viscosity 25°C	mPa.s	
SOLACRIL 715		2,000 - 4,000 <sup>(1)</sup>
<sup>(1)</sup> No 3 RV; 20 RPM		

### Film properties

11. Peel Adhesion on Steel	g/in	
SOLACRIL 715		900
17. Rolling Ball Tack	cm	
SOLACRIL 715		11
22. Static Shear	h	
SOLACRIL 715		50
46. Quick stick (FMT 9 on steel)	g/in	
SOLACRIL 715		500

Average values; 22±2 g/m<sup>2</sup> of dry adhesive on PET film 36 µm

### Handling

SOLACRIL 715 p.s.a. contains ingredients which could be harmful if mishandled. Avoid contact with skin and eyes and wear necessary protective equipment and clothing.

### Packaging

SOLACRIL 715 is supplied in non returnable 200 l steel drums.

### Storing

Keep material in tightly covered container. Maintain full container to prevent loss of solvent. Store in a cool place, preferably below 40°C. If stored under these conditions, shelf life is 3 months.