





#### Release WR 3003

(Provisional)

### **Description**

RELEASE WR 3003 is a special water based release coating developed for Pressure Sensitive Adhesive tapes to provide controlled release effect with improved drying (higher total solids and lower cosolvent content).

## **Application**

RELEASE WR 3003 adheres well to treated polyolefins and masking paper. It provides excellent release on coextruded films or hot-melt coated polyolefines/PET.

### **Technical Specifications**

Method of analysis	MU	Standard
1. Total Solids 3. Brookfield Viscosity 25°C	% mPa.s	30±1 < 200 <sup>(1)</sup>
8. pH Solvents	рН	7 - 9 water
<sup>(1)</sup> No 1 RV; 100 RPM		

# **Handling**

RELEASE WR 3003 can be used by simple dilution with deionized water to a total solids concentration of 1 - 1,5%, applying by Meyer Bar or Gravure rolls 4 - 5 g/sqm on corona treated polyolefin (approx. 35 dyne/cm).

Release action is developed by evaporation of the water at 80 - 100°C, depending upon web speed and oven efficiency. No curing mechanism is involved.

This product may also be used to modify waterborne ink having good gloss, release power

and a low coefficient of friction. It is suggested to stir before use.

## **Packaging**

The product is supplied in plastic drums (50 kg); plastic drums (120 kg).

## **Storing**

Product must be stored at temperatures between +5 and +35°C.

Use within 9 months from production date (unopened and in the original packaging).