





# **Uvacril A 26**

(Provisional)

## **Description**

UVACRIL A 26 is a UV-curing solvent-free acrylate copolymer.

# **Application**

UVACRIL A 26 is used for pressure-sensitive adhesives that are applied in molten form and then crosslinked by exposure to UV light. Suggested applications: labels (filmic and paper permanent labels), tapes (double-sided, medical, insulating and speciality tapes).

The degree of crosslinking and thus the adhesive properties can be modified by varying the UV exposure: high exposures give greater shear strength, while low exposures gives higher tack and lower shear strenth. Small deviations in the chosen radiation dosage have little effect on the adhesive properties.

# **Technical Specifications**

Method of analysis	MU	Standard
1. Total Solids 119. Viscosity (130°)	% Pa.s	> 99 30 - 70 <sup>(1)</sup>
(i) EN ISO 3219,app B, cone	and plate	e, shear rate 100

# **Handling**

UVACRIL A 26 can be processed in conventional hot melt adhesive coating machines at 110-140°C. After application, the product must be exposed to UV light (conventional medium-pressure mercury vapour lamps or microwave-excited UV lamps are suitable). The most effective wavelength range is between 220 and 280 nm. Since irradiation is usually carried out from one side only, a slight

gradient in crosslinking density in the coating sets in (obviously depending on the coating weight); therefore coatings produced under identical conditions, except direct and transfer process, can exhibit different adhesive properties. To avoid crosslinking gradient, a coating weight of maximum 100 g/m² should not be exceeded.

### **Packaging**

The product is supplied in fiber drums (190 kg).

# **Storing**

Use within 12 months from production date (unopened and in the original packaging).

#### Notes

Glass transition temperature Tg (DSC): -39°C

1/1