





# Tackwhite A 205 M1

### **Description**

TACKWHITE A 205 M1 is a water borne APEO free p.s.a., based on an anionic dispersion of natural and synthetic latices and rosin esters, properly stabilized and thickened.

## **Application**

Permanent paper labels, fabrics, synthetic leathers, paper and paperboards with a high peel adhesion and an exceptional anchorage to a very wide number of surfaces.

### **Technical Specifications**

| Method of analysis                   | MU      | Standard                              |
|--------------------------------------|---------|---------------------------------------|
| 1. Total Solids<br>8. pH<br>Solvents | %<br>pH | 55.5±1.50<br>8 - 9<br>water / toluene |
| 3. Brookfield Viscosity<br>25°C      | mPa.s   |                                       |
| TACKWHITE A205/M1 (V1)               |         | 12,000 - 18,000 <sup>(1)</sup>        |
| TACKWHITE A205/M1 (V1/2)             |         | 4,000 - 12,000 <sup>(1)</sup>         |
| TACKWHITE A205/M1 (V2)               |         | 17,000 - 27,000 <sup>(2)</sup>        |
| TACKWHITE A205/M1 (V3)               |         | 27,000 - 37,000 <sup>(2)</sup>        |

<sup>&</sup>lt;sup>(1)</sup> N. 5 RV; 20 RPM

# Film properties

| Method of analysis                 | MU   | Standard |
|------------------------------------|------|----------|
| 11. Peel Adhesion on<br>Steel      | g/in | 1,000    |
| 17. Rolling Ball Tack              | cm   | 8        |
| 22. Static Shear                   | h    | > 10     |
| 96. <b>S.A.F.T.</b> <sup>(1)</sup> | °C   | 70       |
| 97. Loop Tack Test                 | g    | 1,100    |

based on ASTM D4498-00

Average values; 22±2 g/m² of dry adhesive on PET film 36 μm

### Handling

When a higher cohesion is required, we suggest to add 0.2% - 0.4% of CURING AGENT W3 or CURING AGENT X7.

### **Packaging**

The product is supplied in iron drums (200 kg); IBC containers (1000 kg).

#### **Storing**

TACKWHITE A 205 M1 must be stored at temperatures between +5 and +40°C.

Use within 6 months from production date (unopened and in the original packaging).

Mod. DT0104E - Tackwhite A 205 M1 Cr

Creation date: 9 Dec 1996

Revision: 13

Revision date: 26 Oct 2020

1/1

<sup>&</sup>lt;sup>(2)</sup> No 6 RV; 20 RPM