





# Vinilsol 10 T

(Provisional)

## **Description**

VINILSOL 10 T is a solvent borne (toluene) primer for PVC pressure sensitive tapes.

It is a rubber and resin formulation designed to achieve very good adhesion between PVC film (rigid/plasticized) and rubber based adhesives. closed to prevent solvent evaporation.

Use within 12 months from production date (unopened and in the original packaging).

# **Technical Specifications**

| Method of analysis  | MU         | Standard                    |  |
|---|------------|-----------------------------|--|
| <ol> <li>Total Solids</li> <li>Brookfield Viscosity</li> <li>C</li> <li>Solvents</li> </ol> | %<br>mPa.s | 10±1<br>50 - 200<br>toluene |  |

#### **Handling**

VINILSOL 10 T must be well stirred before usage. Before coating, a crosslinker must be added to the product: add 1 to 1.5 pp of a suitable isocyanate to 100 parts of VINILSOL 10 T, suggested crosslinker are our CURING AGENT RF/AEDE or CURING AGENT D.

Pot-life will be reduced, as crosslinking mechanism starts immedialtely after the addition of isocyanate.

Coat approx. 10 - 12 g wet/sqm of VINILSOL 10 T, by Mayer-bar or reverse roll or rotogravure.

# **Packaging**

The product is supplied in iron drums (180 kg).

# Storing

Store in a fresh and ventilated area, far from direct sunlight and heat sources. Keep containers well