



Packaging

Storing

containers (1000 kg).

minutes before use.



UNI EN ISO 9001:2015 UNI EN ISO 14001:2015 UNI ISO 45001:2018

The product is supplied in iron drums (200 kg); IBC

Keep material at temperatures between +5°C and

It is necessary to stir slowly the product for 10 - 15

+40°C, avoid direct sunlight/freezing.

Use within 9 months from production date

(unopened and in the original packaging).

Release W40 GB5 LV

Description

RELEASE W40 GB5 LV is a water-based release agent based on acrylic polymers added with special releasing agents.

Application

The product is a release agent for porous substrates, such us Kraft paper, granting them excellent release and unwinding properties. **RELEASE W40 GB5 LV** is suggested for hot-melt and solvent based pressure sensitive adhesives.

Technical Specifications

Method of analysis	MU	Standard	
1. Total Solids 3. Brookfield Viscosity 25°C	% mPa.s	40±1 30 - 100 ⁽¹⁾	
8. pH Solvents	рН	8 - 9 water	
⁽¹⁾ No 1 RV; 100 RPM			

Handling

The quantity to apply depends on the substrate porosity, normally ranging from 1 to 3 dry/sqm. Coating methods: Mayer bar, Reverse Roll, Roto gravure, Air knife.

It can be either thickened (acrylic thickeners) or diluted (water).

We recommend to heat the product for a few seconds at 150°C in the dryning phase, in order to achieve the highest release properties of releasing (achieved by means of an underlying self-curing process),

Ageing properties are excellent.

Mod. DT0104E - Release W40 GB5 LV Creation date: 25 Nov 2011 Revision: 5 Revision date: 29 Sep 2021

Above information is reliable, but does not constitute warranty.