





## Release W 40 HA8

# **Description**

RELEASE W 40 HA8 is a water-borne release agent, based on synthetic acrylic polymers compouded with additives, capable to grant very high water repellency to the backing.

#### **Application**

RELEASE W 40 HA8 has been designed as a release agent for porous substrates, like Kraft paper, masking papers, non wovens, fabrics, which are supposed to be in contact with hot-melt and solvent adhesives.

## **Technical Specifications**

Method of analysis	MU	Standard
1. Total Solids 3. Brookfield Viscosity 25°C	% mPa.s	40±1 600 - 1200 <sup>(1)</sup>
8. pH Solvents	рН	7.5 - 10 water
<sup>(l)</sup> N. 2 RV; 20 RPM		

# **Handling**

Quantity to apply depends on substrate porosity: from 3 to 5 g dry/sqm (on coated paper we suggest 3 g dry/sqm). Methods: Meyer bar, Reverse Roll, Roto gravure, Air knife.

The product can be either thickened (acrylic thickeners) or diluted.

It is advised to heat the product for a few seconds at 150°C in order to achieve the highest properties of releasing and hydrophobicity. However, results are good (but inferior) even at lower temperatures. Ageing properties are excellent.

#### **Packaging**

The product is supplied in iron drums (200 kg); IBC containers (1080 kg).

# **Storing**

Despite a good freeze-thaw stability, keep material preferably at temperatures between +5°C and +40°C; avoid direct sunlight.

The product tends to stratify, so it must be stirred slowly for 10 - 15 minutes before use.

Use within 9 months from production date (unopened and in the original packaging).