



Packaging

Storing

use.

containers (1000 kg).



UNI EN ISO 9001:2015 UNI EN ISO 14001:2015 UNI ISO 45001:2018

The product is supplied in iron drums (200 kg); IBC

Keep material at temperatures between +5°C and

When stored for over one month, it is necessary to stir slowly the product for 10 - 15 minutes before

+40°C, avoid direct sunlight/freezing.

Use within 9 months from production date (unopened and in the original packaging).

Release W20 GB3

Description

RELEASE W20 GB3 is a waterbased release agent, based on acrylic polymers and special releasing agents.

Application

RELEASE W20 GB3 is a release agent for porous substrates, such as Kraft paper for masking tapes, granting excellent release and unwinding properties. RELEASE W20 GB3 is suggested for hot-melt and solvent based adhesives.

Technical Specifications

Method of analysis	MU	Standard
1. Total Solids 3. Brookfield Viscosity 25°C	% mPa.s	20±1 800 - 1,300 ⁽¹⁾
8. pH Solvents	рН	7 - 9 water
⁽¹⁾ N. 2 RV; 20 RPM		

Handling

The quantity to apply depends on the substrate porosity, normally ranging from 1 to 3 dry/sqm. Coating methods: Mayer bar, Reverse Roll, Roto gravure, Air knife.

It can be either thickened (acrylic thickeners) or diluted (water).

We recommend to heat the product for a few seconds at 150°C in the dryning phase, in order to achieve the highest release properties of releasing (achieved by means of an underlying self-curing process),

Ageing properties are excellent.

Mod. DT0104E - Release W20 GB3

Creation date: 25 Sep 2008 Revision: 3

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Above information is reliable, but does not constitute warranty.

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