





# **Tackwhite SB 4 B**

**OBSOLETE** 

## **Description**

TACKWHITE SB4 B is a water-based pressure sensitive adhesive, based on anionic dispersion of carboxylated-modified SBR latex and water tackifiers (rosin esters). TACKWHITE SB4 B has very good stability and it yelds a slightly yellowish films.

## **Application**

Permanent paper labels, self adhesive fabrics, synthetic and natural leathers, paper boards, polyurethane and polyethylene foams, double sided adhesives etc.

## **Technical Specifications**

Method of analysis	MU	Standard
1. Total Solids 8. pH Solvents	% pH	50±2 8 water
<ol> <li>Brookfield Viscosity 25°C</li> </ol>	mPa.s	
TACKWHITE SB4 B		50 - 200 <sup>(1)</sup>
TACKWHITE SB4B (V1)		12,000 - 18,000 <sup>(2)</sup>
TACKWHITE SB4B (V2)		17,000 - 27,000 <sup>(3)</sup>
TACKWHITE SB4B (V3)		27,000 - 37,000 <sup>(3)</sup>

<sup>(</sup>I) No 1 RV; 50 RPM

# Film properties

Method of analysis	MU	Standard
11. Peel Adhesion on Steel	g/in	1,200
17. Rolling Ball Tack 22. Static Shear	cm h	6 > 3

Average values;  $22\pm2$  g/m $^2$  of dry adhesive on PET film 36  $\mu$ m

## **Handling**

Cohesion can be increased by addition of 0.2-0.4 % of CURING AGENT W3 DIL. or CURING AGENT X7 (ICHEMCO).

# **Storing**

TACKWHITE SB4 B must be stored at temperature between  $+5^{\circ}$ C and  $+40^{\circ}$ C.

<sup>&</sup>lt;sup>(2)</sup> N. 5 RV; 20 RPM

<sup>(3)</sup> No 6 RV; 20 RPM