



Additive ST 2X

Description

ADDITIVE ST 2X is a xylene solution additive to be added to inks before printing PP acrylic tapes or special easy- printable hot-melt and solvent borne PSA tapes.

Application

ADDITIVE ST 2X must be added to COLOR INKS PP PAMC or similar polyamidic inks for PP, in the following quantities:
50 w/w of COLOR INK PP PAMC
50 w/w of ADDITIVE ST2 X

The product must be perfectly liquid and homogeneous. It can be used also with COLOR INK PP PAM + ADD to increase the protection of the printed area from the adhesive in case of ink transfer. In this situation add 5-10% to the inks.

Technical Specifications

Method of analysis	MU	Standard
1. Total Solids Solvents	%	12±0.50 xylene

Handling

In case of partial or total solidification, store the product in a heated place (25-35°C) and stir it for 2-3 minutes before use. The product will return fluid. If it becomes hazy or cloudy, you can revert it to transparency by warming it at 25-35°C, while gently stirring.

Use all safety devices indicated in Material Safety Data Sheet.

Packaging

The product is supplied in iron drums (50 kg).

Storing

ADDITIVE ST 2X must be stored at a temperature not below 18°C to prevent from freezing. Keep containers well sealed and store far from heat sources.

Use within 12 months from production date (unopened and in the original packaging).