

## Tackwhite W 6 PACK

OBSOLETE

### Description

TACKWHITE W 6 PACK is a water dispersion of synthetic (SBR) and natural latices and tackifiers (rosin esters), properly formulated to produce a stable compound, with a good mechanical stability and pot- life.

### Application

TACKWHITE W 6 PACK has been specifically developed to produce rigid PVC packaging adhesive tapes and paper masking tapes. A primer is required for the coating on PVC film: we suggest our water based VINILPRIMER E5 B or our solvent based VINISOL 10.

TACKWHITE W 6 PACK can be added with standard pigment pastes used for water based acrylic adhesives.

It can anyway be used for any other application where an exceptional cohesion and a good adhesivity are required. Some examples: isolation materials (foams, Al, etc.), paper labels, special tapes, etc.

### Technical Specifications

Method of analysis	MU	Standard
1. <b>Total Solids</b>	%	51±2
8. <b>pH</b>	pH	8
- <b>Solvents</b>		water
3. <b>Brookfield Viscosity</b> <b>25°C</b>	<b>mPa.s</b>	
TACKWHITE W 6 PACK		100 - 500 <sup>(1)</sup>
TACKWHITE W 6 PACK (V1)		12,000 - 22,000 <sup>(2)</sup>
TACKWHITE W 6 PACK (V2)		17,000 - 27,000 <sup>(3)</sup>
TACKWHITE W 6 PACK (V3)		27,000 - 37,000 <sup>(3)</sup>

<sup>(1)</sup> No 1 RV; 20 RPM

<sup>(2)</sup> N. 5 RV; 20 RPM

<sup>(3)</sup> No 6 RV; 20 RPM

### Film properties

Method of analysis	MU	Standard
11. <b>Peel Adhesion on Steel</b>	g/in	700
17. <b>Rolling Ball Tack</b>	cm	4
22. <b>Holding Power of</b> <b>Pressure Sensitive</b> <b>Tapes</b>	h	> 100

Average values; 22±2 g/m<sup>2</sup> of dry adhesive on PES film 23 µm

### Handling

It can be coated by Mayer bar or air knife at low viscosity and by reverse roll or rotating knife at higher viscosity.

### Packing

TACKWHITE W 6 PACK can be supplied in 200 l iron drums or 1000 l tanks.

### Storing

TACKWHITE W 6 PACK must be stored at temperature between +5 and +40°C.  
If stored in original packaging shelf life is 3 months.