

## Color Ink NS

within a few days.

### Description

COLOR INK NS are nitro-cellulosic inks, in ethyl-acetate solution, for printing of PP, PE films, used for the production of adhesive tapes.

### Application

They must be applied on the corona-treated side of the PE, PP film (40 - 42 dynes/cm).

For the coating on the backside of adhesive tapes, inks must be protected with a release coating:  
RELEASE PP 25 DILUITO.

COLOR INK NS are suitable for the under adhesive printing with all type of adhesive (hot-melt, solvent or water adhesives).

### Handling

For the under adhesive coating COLOR INK NS have to be added with the ADDITIVE NS 1.0-1.5%, depending on the level of corona treatment (it must be 40 dynes/cm at least).

Dilution: 10-15%, with Diluent C NITRO (ethyl acetate) or, when cliché is not resistant to acetate, use a blend 80 : 20 of ethyl-alcohol: ethyl-acetate. For slower drying, use the RETARDER C NITRO (methoxy-propanol).

The ink must be completely dry before the adhesive or release coating.

### Packing

COLOR INK NS are supplied in 20 kg drums, except for the White colour 25 kg (on request bigger drums).

### Storing

Pot - Life: 6 months.

After addition of ADDITIVE NS, use the product